



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

C10-22
Job Sheet 178637



Part No: C10-22

Job Qty: 10 ea

DAS

Part Name: Lock Bumper

21

9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-22 Rev A IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	30 Ea		6/8/18	0.00	0.00	Start Up Small Fab-4		SMB
100	Small Fab	30 pcs		6/8/18	0.00	3.00	Small Fab-9		SMB
120	QC	30 pcs		6/8/18	0.00	0.00	QC5		RD
130	Packaging	30 pcs		6/8/18	0.00	0.00	Packaging3-2		GA-Akin 18-06-07
140	QC21-SA	30 Ea		6/8/18	0.00	0.00	QC21		DAS

Part Op Descriptions: 100 - CUT TO SIZE AND CHAMFER AS PER DWG ***do not drill center hole, see Eng.****

21
9-89 JUN 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K761	Polyurethane Rubber Rod, Abrasion-Resistant 7/8" Dia., 80A (Hard)	3.4800 ft (.116 ea)	90-Start up Operation	5049389

1.276

Job Allocations

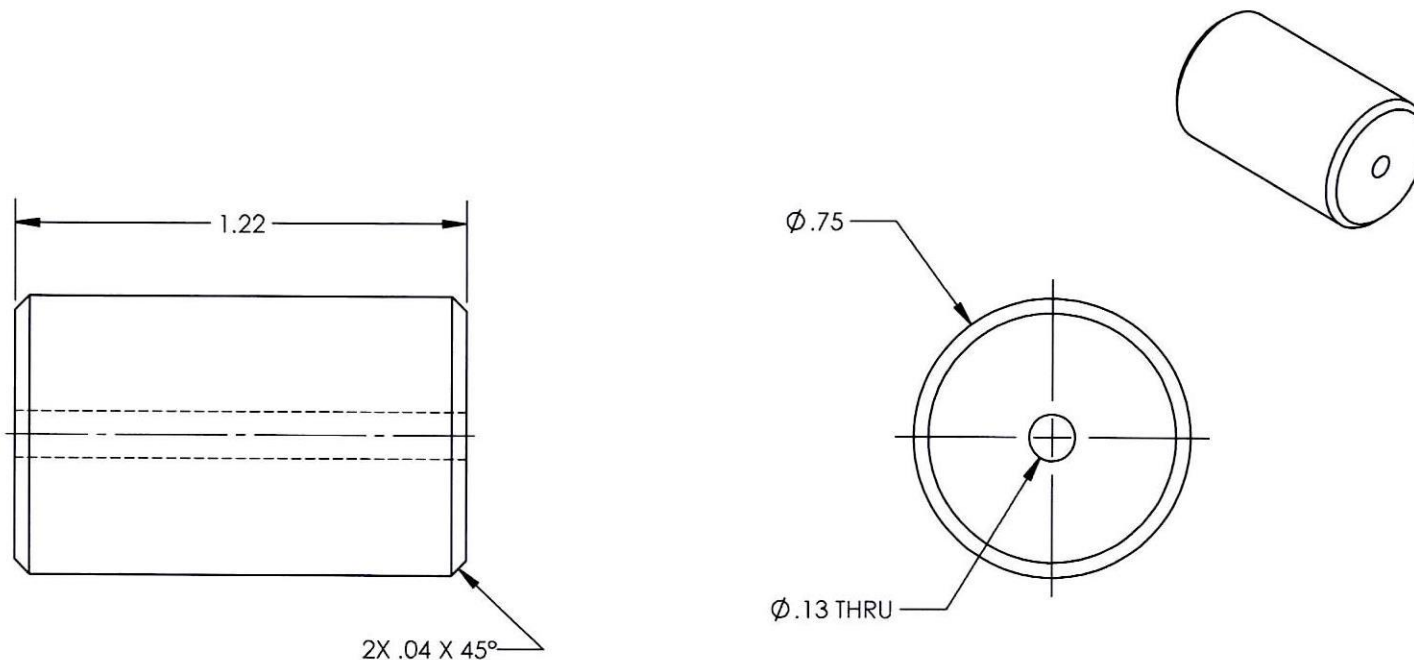
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K761	3	3	0

Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY CANAM.	5/3/2013	CFS	
A	14-0115	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/8/2014	DPD	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *178637 m5*
180605

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE BUMPER	
DWG NO. C10-22	REV A
MAT'L POLYURETHANE	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01	TREAT
.X ± .1 ANGLES ± 5°	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 4/26/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-22	1	BUMPER	POLYURETHANE	<i>Ø 3/4" x 1-3/8</i> <i>8695K715</i>



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Container No: S078626



Part: C10-22

Job No: 178637

Serial No/Batch: S078626

Revision: A

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18